



MALAYSIAN STANDARD

MS EN 12620:2010

AGGREGATES FOR CONCRETE (SECOND REVISION)

ICS: 91.100.30

Descriptors: requirement, aggregates, concrete

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Committee representation

The Industry Standards Committee on Building, Construction and Civil Engineering (ISC D) under whose authority this Malaysian Standard was adopted, comprises representatives from the following organisations:

Association of Consulting Engineers Malaysia
Construction Industry Development Board Malaysia
Department of Irrigation and Drainage
Department of Standards Malaysia
Federation of Malaysian Manufacturers
Jabatan Bomba dan Penyelamat Malaysia
Jabatan Kerajaan Tempatan
Malaysian Timber Industry Board
Master Builders Association Malaysia
Ministry of Energy, Green Technology and Water
Ministry of International Trade and Industry
National Housing Department
Pertubuhan Akitek Malaysia
SIRIM Berhad (Secretariat)
The Chartered Institute of Building Malaysia
The Institution of Engineers, Malaysia
Universiti Sains Malaysia
Universiti Teknologi Malaysia

The Technical Committee on Concrete and Concrete Products which supervised the adoption of the EN Standard as Malaysian Standard consists of representatives from the following organisations:

Association of Consulting Engineers Malaysia
Construction Industry Development Board Malaysia
Department of Irrigation and Drainage
IKRAM QA Services Sdn Bhd
Jabatan Kerja Raya Malaysia
Jabatan Kerja Raya Malaysia (Cawangan Kejuruteraan Awam, Struktur dan Jambatan)
Jabatan Kerja Raya Malaysia (Cawangan Pengkalan Udara dan Maritim)
Master Builders Association Malaysia
National Ready Mixed Concrete Association
Pertubuhan Akitek Malaysia
SIRIM Berhad (Secretariat)
SIRIM QAS International Sdn Bhd (Civil and Construction Testing Section)
SIRIM QAS International Sdn Bhd (Product Certification Section - Civil and Construction)
The Cement and Concrete Association of Malaysia
The Institution of Engineers, Malaysia
Universiti Teknologi Malaysia
Universiti Teknologi MARA

The Working Group on Revision of MS 29 which recommended the adoption of the EN Standard as Malaysian Standard consists of representatives from the following organisations:

Concrete Society of Malaysia
IKRAM QA Services Sdn Bhd
Jabatan Kerja Raya Malaysia
Malaysia Quarries Association
Minerals and Geoscience Department Malaysia
National Ready Mixed Concrete Association
SIRIM Berhad (Secretariat)
SIRIM QAS International Sdn Bhd (Civil and Construction Testing Section)
The Institution of Engineers, Malaysia
Universiti Teknologi MARA

NATIONAL FOREWORD

The adoption of the EN Standard as a Malaysian Standard was recommended by the Working Group on Revision of MS 29 under the authority of the Industry Standards Committee on Building, Construction and Civil Engineering.

This Malaysian Standard is the second revision of MS 29, *Specification for aggregates from natural sources for concrete*.

This Malaysian Standard is identical with EN 12620:2002+A1:2008, *Aggregates for concrete*, published by the European Committee for Standardisation (CEN) with the exceptions as listed below.

MALAYSIAN STANDARD EXCEPTIONS

- a) in the source text, “this European Standard” should read “this Malaysian Standard”;
- b) the comma which is used as a decimal sign (if any), to read as a point;
- c) clause 5.4.2 *Resistance to abrasion from studded tyres* should be read as clause 5.4.3 *Resistance to abrasion from studded tyres*; and
- d) reference to EN Standards should be replaced by corresponding Malaysian Standards as follows:

Referenced EN Standards

EN 206-1, *Concrete - Part 1: Specification, performance, production and conformity*

EN 196-2, *Methods of testing cement - Part 2: Chemical analysis of cement*

EN 933-1, *Test for geometrical properties of aggregates - Part 1: Determination of particles size distribution - Sieving method*

Corresponding Malaysian Standards

MS 523: Part 1, *Concrete - Part 1: Specification, performance, production and conformity*

MS 522: Part 4, *Cement - Part 4: Chemical analysis of cement*

MS 30: Part 4, *Methods of testing aggregates - Part 4: Methods for determination of particle size distribution*

This Malaysian Standard cancels and replaces MS 29:1995.

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Compliance with a Malaysian Standard does not of itself confer immunity from legal obligations.

English Version

Aggregates for concrete

Granulats pour béton

Gesteinskörnungen für Beton

This European Standard was approved by CEN on 1 August 2002 and includes Corrigendum 1 issued by CEN on 26 May 2004 and Amendment 1 approved by CEN on 16 February 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.


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Preview Only

Foreword

This document (EN 12620:2002+A1:2008) has been prepared by Technical Committee CEN/TC 154 "Aggregates", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2008 and conflicting national standards shall be withdrawn at the latest by October 2008.

This document includes Amendment 1, approved by CEN on 2008-02-16.

This document supersedes EN 12620:2002.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** and **A1**.

The modifications of the related CEN Corrigendum have been implemented at the appropriate places in the text and are indicated by the tags **AC** and **AC**.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

A1 This amendment introduces clauses for recycled aggregates. The clauses call up new test methods, prEN 933-11, EN 1744-5, EN 1744-6 and EN 1367-4. These standards are at an advanced stage of preparation. **A1**

Annexes A, B, E, F and G are informative. Annexes C, D and H are normative.

This standard includes a Bibliography.

Requirements for other end uses of aggregates will be specified in the following European Standards:

EN 13043	Aggregates for bituminous mixtures and surface treatments for roads, airfields and other trafficked areas
EN 13055-1	Lightweight aggregates - Part 1 : Lightweight aggregates for concrete, mortar and grout
prEN 13055-2	Lightweight aggregates - Part 2 : Lightweight aggregates for unbound and bound applications
EN 13139	Aggregates for mortar
prEN 13242	Aggregates for unbound and hydraulically bound materials for use in civil engineering work and road construction
EN 13383-1	Armourstone - Part 1: Specification
prEN 13450	Aggregates for railway ballast

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.